



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5393-043
Job Sheet 166742



Part No: D5393-043

Job Qty: 1 ea

Part Name: Strut Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/16/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea	10/26/17	0.00	0.00	Start up container	DYC 17/10/23
110	Large Fab	1 pcs	10/27/17	0.00	0.88	Large Fab 1	DYC 17/10/23
120	QC	1 pcs	10/27/17	0.00	0.00	QC9	10 17-11-2
130	QC	1 pcs	10/27/17	0.00	0.00	QC5	10 17-11-2
140	Small Fab	1 pcs	10/27/17	0.00	0.00	Small Fab / QC5	
150	QC	1 pcs	10/27/17	0.00	0.00		
160	Packaging	1 pcs	10/27/17	0.00	0.00	GA Packaging3	50
170	QC21-SA	1 Ea	10/27/17	0.00	0.00	QC21	ML5 17-11-02

Part Op 110 - 1- CUT TUBE TO LENGHT AS PER DWG 2- WELD STUD TO STRUT AS PER DWG 3- GRIND WELD FLUSH
Descriptions: 140 - Assemble nut and clevis as per dwg (HAND TIGHTEN NUT) use anti-seize on thread.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5393-3	2	4	0	0
	M304TR0.500W.049	2	235	0	0

SM 1351843

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NO

5001223

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework Scrap Use-as-is Suspected Unapproved
Part No. _____	
NCR No. _____	

Date : _____	Step #: _____
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Description Work Order Deviation



Strut Weldment

PART NO:

D5393 – 043

Revision:

Operation:

Start up Operation

Quantity:

1

Change No:

Mfg Date: 10/23/17

Job No: 166742

DART
AEROSPACE

S001223

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www.dartaerospace.com

QA Coordinator
Approval

Root Cause		
Environment	☐	No Re-verification
Design	☐	Operator
Doc/Data	☐	Offset/Setup
Equip/Tooling	☐	Supplier
Handling/Pre	☐	Training
Material	☐	Use for Testing
Internal Transport	☐	Poor Information
Tribal Knowledge	☐	Rushing
LOA	☐	Product Improvement
Substation	☐	Process Improvement
Past Expiry Date	☐	Manufacturing Process
Misidentified	☐	Past Due
	☐	OTHER :

Pressure/I

Bending

Centre No

Cracks

Crimp/Kin

Cuffs

Crushing

Heat Treat

Wave/Twi

Marks/Ch



Strut Weldment

PART NO:

D5393 – 043

Revision:

Operation:

Quantity:

Packaging

1

Change No:

Mfg Date: 10/23/17

Job No: 166742

ioned Wrong
ide Dimensions
/Under tolerance
Incorrect
Lost/Missing
Moved
ing
1
ead
ng Sequence